Weeke BHC-250 Machining Center

**Machine:** Machining Center - Point to Point  
**Brand:** Weeke  
**Model Number:** BHC-250 3/9  
**Year of Manufacture:** 2005

- BHC 250 3/9 Machining Center - Point to Point  
- 10.0 HP Air Cooled Router Spindle, 1250 to 18,000 RPM spindle speed  
- (12) Vertical Drilling Spindles driven by a 3.3 HP motor. (7) spindles are aligned in the X-axis on 32-mm centers and are typically used for row holes. There are also (4) spindles aligned in the Y-axis, also on 32mm centers  
- (6) Horizontal Drilling Spindles driven by a 3.3 HP motor. (2) to the left, (2) to the right, (1) to the front, and (1) to the back of the machine head. (0 , 90 , 180 and 270 )  
- 1500-7500 RPM Drilling speed (Frequency Controlled)  
- X-Axis Grooving Saw with 3.3 HP motor, 100mm diameter  
- (6)Position Rotary Automatic Tool Changer - HSK-63 type  
- (6) Panel Support Benches  
- (10) Full sized vacuum pods  
- (2) Narrow sized vacuum pods  
- X-Axis Stroke: 131.49" (3340mm), Positioning speed: 60M/min  
- Y-Axis Stroke: 42.51" (1080mm), Positioning speed: 50M/min; Maximum router position: 39.68" (1008mm)  
- Z-Axis Stroke: 8.85" (225mm), Positioning speed: 20M/min  
- Weeke POWERCONTROL CNC Control System

FOB Pacific, MO
Machine specifications are based on original manufacturer's information and are subject to verification. Equipment is subject to prior sale without notice. Prices quoted do not include any sales or use tax. Carting of used machinery is not included.