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CR Onsrud 193G16D CNC Router

Machine: CNC Router
Brand: CR Onsrud
Model Number: 193G18D
Year of Manufacture: 2006

- Moving Gantry Machine with 61" x 193" phenolic fixed work table with full table coverage, (4) vacu zones 60" x 48" each with low vacuum safety shut-off with override capability; includes all switches, valves, and interlocks necessary for either suck through or dedicated spoil boards, and is easily mo for the use of pod systems; 20' x 8' Footprint
- X axis travel = 193", Y axis travel = 62", Z axis programmable travel = 11", 14" under bridge, Programmable feed rates with override capability – X and Y axis = up to 2500 inches per minute
- 16 HP Fully programmable quick change cartridge type router spindle with air blast – HSK-63F type variable speed from 0 - 24,000 RPM, capable of routing and drilling, collet size capacity 1/8" to 1"
- (12) Position Servo Controlled Automatic Rotary Tool Changer (HSK-63F type). Includes (6) HSK 6 Standard Tool Holders
- (9) Spindle Drill Package, includes (9) independently or simultaneously firing vertical spindles arran drill up to 5 holes at a time in the X axis or 5 holes at a time in the Y axis
- Moving gantry is surrounded by a pressure sensitive safety-stop / emergency-stop bar
- Closed loop OSAI Digital Drives, Amps, and Servos drive system with precision ground ball screws and Z axis, dual rack and pinion on long with dual drives X axis; all axes ride on linear profiled prec guideways (requires 460V out isolation transformer)
- OSAI Series10/510i System open architecture controller with network compatible Windows PC bas front end, includes High Resolution Touch screen, PLC Machine Controller, full 3-D capability allow axis to move simultaneously
- (1) Travini 25 HP Liquid Ring Vacuum Pump, 380 CFM @ 28"/hg
- 20 KVA Isolation Transformer, used as an electrical noise filter, (6) tap non-compensating transform constant machine voltage
- Comes with Dust Stanchion kit for low ceiling height

- Installed new August of 2006

FOB Midwest

Machine specifications are based on original manufacturer's information and are subject to verification. Equipment is subject to prior sale without notice. Prices quoted do not include any sales or use tax. Carting of used machinery is not included.